

Date: Monday, 1/17/2008 11:43:35 AM  
User: Kim Johnston

## Process Sheet

SPLIT

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, RH  
Job Number : 36611 -1/  
Estimate Number : 10289  
P.O. Number : Part Number : D412698012  
This Issue : 1/7/2008 S.O. No. : Drawing Number : N/A  
Prsht Rev. : NC Project Number : N/A  
First Issue : 1/1 Type : MACHINED PARTS Drawing Revision : N/A  
Previous Run : 35679 Material :  
Written By : Due Date : 1/14/2008 Qty: 4 Um: Each  
Checked & Approved By : 08.01.07  
Comment : Est Rev: C 04.02.26 Change Qty of D3121-141 & remove  
D3121-145 from Step 1,3 KJ/DS

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

08/02/13 08.01.18

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3121141

Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 D3121-141

Bracket Assembly

Batch

B34512x1

B34513x06 08/02/13 (x2)

4.0

D3121144

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3121-144

Bracket Assembly

Batch

34513 x2

B34513 2x 08/01/30

5.0

D3137043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3137-043

Bracket Assembly

Batch

B34868x1

B29725x3

AS 08/01/23 (x4)

6

19

19

19

19

19

19

19

19

19

19

19

19



# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 36611

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-044

Bracket Assembly

36400

JS

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

B36631 x 28 27  
B34515 x 9

JS

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

B38673 x 1  
B35065 x 3

JS 08/01/23

(2)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/02/13 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

B

JS 08/2/12 (2)

11.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

08.02.13 JS

Job Completion



JS 2008/2/13 (2)

U

